

WORK REQUEST FORM

Fill out form as completely as possible in order to expedite processing.

Company:		Contact:	
Address:		City:	State:
Zip:	Phone:	Fax:	Client PO #:
Type of Material / Condition:		Specification:	
Model #:	Part #:	Serial #:	Lot / Job #:
Size:	Cast / Heat Date:	Sample #:	

___ **BEND TEST:**
 Machining by: ___WPS ___Client
 Spec / Std: _____

___ **FILLET WELD BREAK TEST:**
 Machining by: ___WPS ___Client
 ___ Single Pass ___ Multi Pass
 Spec / Std: _____

___ **MACRO-ETCH:**
 ___ Fillet Weld ___ Nick Break

___ **NICK BREAK:**
 Machining by: ___WPS ___Client
 Spec / Std: _____

___ **IMPACT TEST:**
 CVN / Izod @ _____ °F/°C Ft lbs/Joules _____
 Machining by: ___WPS ___Client
 Standard / Spec: _____
 AASHTO / ASTM: _____
 Heat / Coil #: _____

___ **TENSILE TEST:**
 Machining by: ___WPS ___Client
 Spec / Std: _____

___ **TORQUE TEST:**
 ___ Small Bolts ___ Studs
 Spec / Std: _____

___ **METALAX:**
 ___ Stress Relief ___ Weld Conditioning
 Special Notes: _____

___ **HARDNESS TEST:**
 ___ Rockwell ___ Brinell ___ Vickers ___ Knoop
 Spec / Std: _____

___ **POST WELD HEAT TREATMENT:**

___ **PEEL TEST:**
 Joining Process for Peel Test:
 ___ Solder ___ Braze ___ Weld
 Base Material Filler Material
 Specification: _____
 Type: _____
 Grade: _____
 Condition: _____

___ **ALLOY ANALYSIS:**
 ARL3460: ___ Cuttings ___ Solid
 NITON XLt: ___ Cuttings ___ Solid
 ___ WPS ___ Offsite

___ **NONDESTRUCTIVE TEST:**
 ___ MT ___ PT ___ VT ___ UT
 ___ Other: _____
 Written Practice / Procedure:

___ **WELDER CERTIFICATION:** *(Include WPS#/PQR, welder name and ID, company, material type and thickness, diameter, process, joint, position, filler metal, etc. WPS, PQR, WQTR will not be processed without the proper documents.)*
 ___ WPS ___ PQR ___ WQTR
 ___ Manual ___ Robotic ___ PWHT
 ___ Automatic ___ Semi-automatic
 Base Metal provided by: ___ WPS ___ Client

___ **CERTIFICATION:**
 ___ WPS Shop ___ Client Shop
 Equipment to be certified: _____

___ **OTHER:**

TEST RESULTS:
 ___ Call with results ___ Fax ___ Mail ___ E-mail ___ Will pick up ___ Return test samples